



BRUSH SEAL KIT INSTALLATION GUIDE

INSTALLATION VIDEO



Included with Brush Seal Kit:

Top Brush Seal: 2" or 3" Brush x Straight Holder

Side Brush Seals: 2" or 3" x 45deg Holder

Package of Self-drilling / Self-tapping fasteners

Tools Needed:

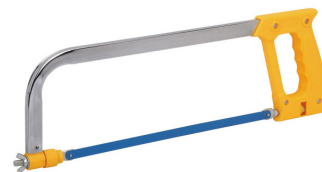
Drill, Tape Measure, Hammer

5/16" hex-head driver bit for fasteners

1/8" drill bit for pre-drilling holes in aluminum holders

Hack saw for cutting down aluminum holders (if req)

Bolt-cutter for cutting down brush (f req)



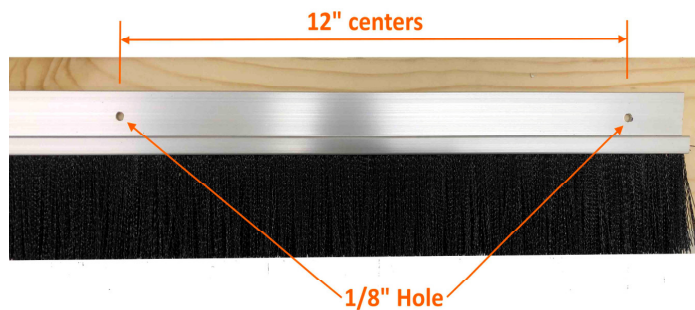
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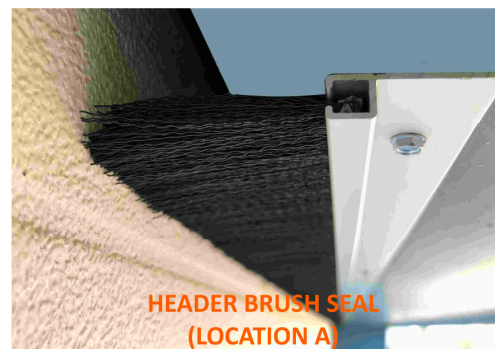
Step 1: Remove and existing weather Stripping from around the perimeter Of the door



Step 2: Pre-drill 1/8" holes in Aluminum holder at 12" centers. 9 holes per 8ft holder



Step 3: The header brush seal will use the straight brush which allows the door to move up/down more freely.



TOP: Straight Holder + Brush

Step 4: Mount the 8ft Straight Brush Seal across the exterior top of the door header using the fasteners provided (5/16" driver bit). If the header is heavy gauge steel pre-drill the hole with a 11/64" drill bit. Ensure the brush seal is making good contact with door across the entire length.

CORRUGATED Door



FLAT PANEL Door



Step 5: *If your Brush Seal Kit is 10' wide +, you will have received 2 straight brush seals. Continue the brush seal across the header – cut back if the brush seal is to long (see Step 6 for cutting instructions)*

Step 6 (If required): *Cutting – separate brush from holder by sliding it out*

BRUSH – *use a bolt cutter to cut to the desired length (if cutting with hack saw the ends must be crimped with a plyers)*

ALUMINUM HOLDER – *use a hack saw to cut the holder to desired length*



Step 7: *Crimp or tap with hammer both ends of the aluminum holder to securely hold brush in place. If mounting 2 brushes in a row just crimp the far ends of the run.*



SIDES: 45deg Holder + Brush

Step 8: The side seals will use the 45deg brush seal which keep the bristles facing towards the center of the door and constant pressure on the door face.

Tip: For corrugated doors the bristle should be straight in the low ribs and slightly bent over high ribs; for flat doors the bristle should be straight with a slight bend on the door.

Step 9: Starting from the bottom mount the 8' brush to the exterior jamb.

Step 10: If your brush seal kit is 10' high + you will have received (2) 45deg brush seals for each side. Continue the brush seal to the header brush seal – cut back if the brush seal is to long (See step 6 for cutting instructions)



Step 11: The brush seals won't line up in the corner due to the 45deg and straight holders being offset differently



Step 12: *Open and Close the door several times to ensure proper fit. If door is opening/closing to hard the brush should be backed off a bit.*



RESIDENTIAL STEEL ROLL-UP DOOR



COMMERCIAL ROLL-UP DOOR

Thanks for your Purchase! If you have any questions, please let us know –
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